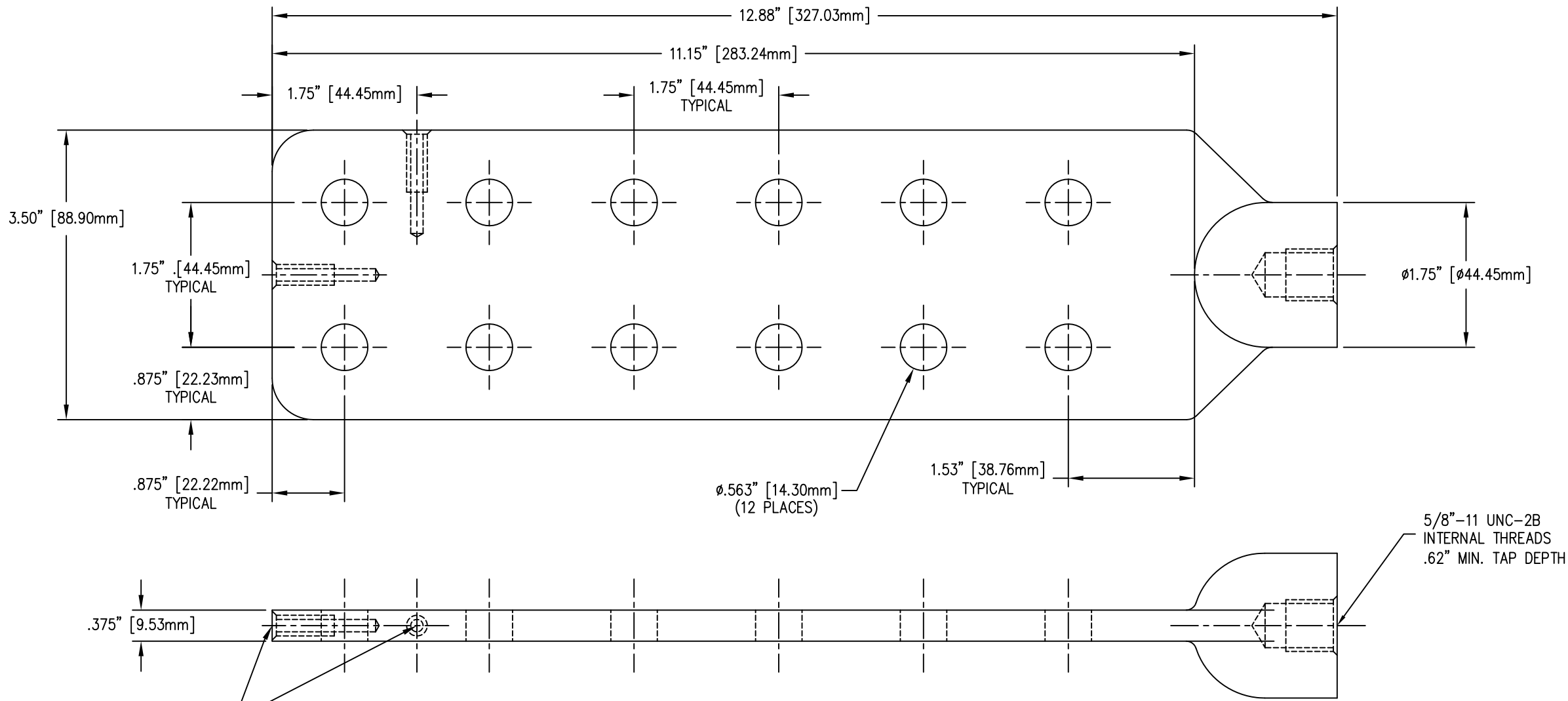


REVISIONS					
NO.	DATE	DATE	REMARKS	BY	APPD.



1/4"-20 UNC-2B  
INTERNAL THREADS  
.75" MIN. TAP DEPTH

5/8"-11 UNC-2B  
INTERNAL THREADS  
.62" MIN. TAP DEPTH

<b>TOLERANCES</b> (EXCEPT AS NOTED) DECIMAL $\pm .032" / .8\text{mm}$ FRACTIONAL $\pm$ ANGULAR $\pm 2^\circ$			<b>H-J ENTERPRISES, INC.</b> 3010 HIGH RIDGE BLVD. HIGH RIDGE, MO. 63049 USA PHONE 1-636-677-3421 FAX 1-636-376-1915	
DRAWN BY CJT			DATE 1-20-2016	SCALE N.T.S.